

SUPER-DURA® FILTER CARTRIDGES

HYDROPHILIC PTFE MEMBRANE FILTERS DESIGNED FOR THE MAJORITY OF PHARMACEUTICAL LIQUIDS

Super-Dura Filter Cartridges are designed for the majority of pharmaceutical liquids. These filters are composed of a hydrophilic PTFE membrane which provides excellent chemical and heat tolerance.

FEATURE	BENEFIT
Hydrophilic PTFE membrane	Requires no pre-wetting
	Excellent chemical compatibility especially for solvent-containing liquids
	Minimal preservative binding in ophthalmic solutions
Ultra clean	Clean membrane with very low gravimetric extractable
Designed for aqueous liquids	Install into housing dry to speed up filter changes and minimize downtime

QUALITY STANDARDS

Quality Assurance	These products are manufactured in a facility which adheres to ISO 9001:2015 Practices. 100% Integrity tested and Lot traceable.
Bacterial Retention	Retention of 10^7 cfu/cm ² <i>Brevundimonas diminuta</i> (ATCC® 19146) according to ASTM F838
TOC / Conductivity at 25°C	Autoclaved filter effluent meets the USP <643> for Total Organic Carbon and USP <645> for Water Conductivity per WFI requirements after a UPW flush
Particle Shedding	Autoclaved filter effluent meets the requirements in USP <788> for large volume parenterals/injections
Non-Fiber Releasing	Component materials meet the criteria for a "Non-fiber-releasing filter" as defined in 21 CFR 210.3 (b) (6)
Bacterial Endotoxin	Aqueous extraction of autoclaved filter contains < 0.25 EU/mL as determined by Limulus; Amebocyte Lysate (LAL), USP <85>
USP <87> Cytotoxicity	Meet the requirement of USP <87> In Vitro Cytotoxicity Test
USP <88> Biological Toxicity	Meet the criteria of the USP <88> Biological Reactivity Test for Class VI-121°C plastics.
Indirect Food Additive	All component materials meet the FDA Indirect Food Additive requirements cited in 21 CFR 177–182, and EU framework regulation [1935/2004/EC].

SPECIFICATIONS

Filter media	SLHPF: Single-layer hydrophilic PTFE membrane DLHPF: Double-layer hydrophilic PTFE membrane
Supports/core/cage/end caps	Polypropylene
Effective filtration area	0.65m ² (7.0 ft ²)/ Ø69-10 inch

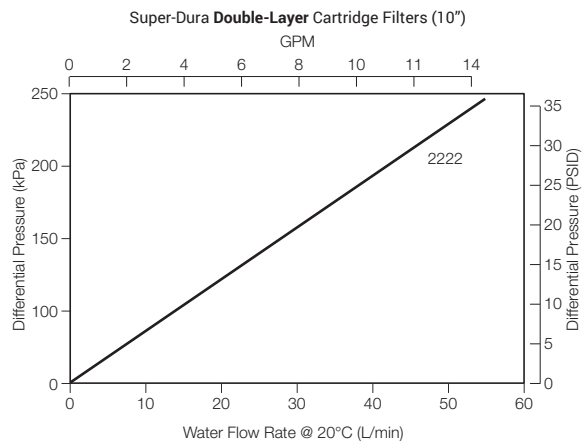
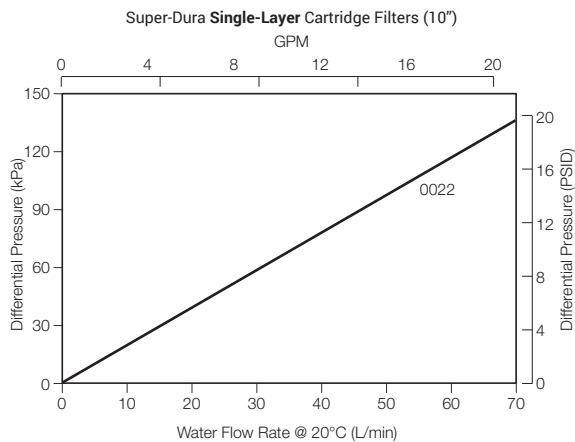


Typical Applications

- Antibiotics
- LVP & SVP
- Large Batch Solutions
- Ophthalmic Solutions
- Disinfectants and Sanitizing Agents

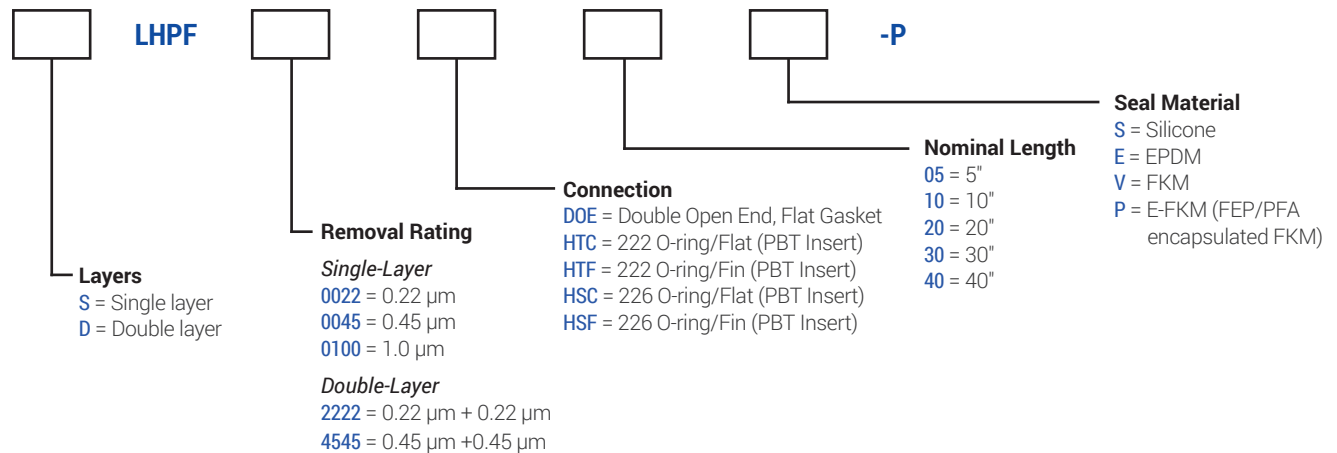
O-rings	Silicone, EPDM, FKM, FEP/PFA encapsulated FKM
O-ring internal insert	PBT
Cartridge diameter	69 mm (2.7 in.)
Max. Operating pressure	0.69 MPa (6.9 bar, 100 psi) at 25°C; 0.40 MPa (4.0 bar, 58 psi) at 60°C; 0.24 MPa (2.4 bar, 35 psi) at 80°C
Max. Differential pressure	Forward: 0.69 MPa (6.9 bar, 100 psi) at 25°C; 0.40 MPa (4.0 bar, 58 psi) at 60°C; 0.24 MPa (2.4 bar, 35 psi) at 80°C Reverse: 0.3 MPa (3.0 bar, 44 psi) at 25°C; 0.1 MPa (1.0 bar, 15 psi) at 80°C
Bubble point	SLHPF: ≥ 0.3 MPa (3.0 bar, 44 psi) wetted with water of 20°C DLHPF: ≥ 0.32 MPa (3.2 bar, 46 psi) wetted with water of 20°C
Steam sterilization	SLHPF: up to 20 cycles for 30 minutes at 135°C at Max.Differential Pressure of 0.3 bar (4.3 psi) DLHPF: up to 35 cycles for 30 minutes at 135°C at Max.Differential Pressure of 0.3 bar (4.3 psi)
Autoclave	up to 120 cycles for 30 minutes at 130°C

FLOW RATES



ORDERING INFORMATION

EXAMPLE: **SLHPF0045HTC10S-P** = Single layer 0.45 µm, 222/Flat, 10" filter with silicone seals



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