

HT TEFLOGAS® FILTER CARTRIDGES

HYDROPHOBIC PTFE MEMBRANE STERILE-GRADE FILTERS FOR CRITICAL GAS FILTRATION AT HIGH TEMPERATURES

HT TefloGas® Filter Cartridges are composed of a PTFE membrane with advanced high-temperature-resistant core and internal adaptor. They are specially designed for air, gas, and vent sterile filtration at critically high temperatures.

FEATURE

BENEFIT

Hydrophobic PTFE membrane

Inherently hydrophobic to prevent liquid from passing

Exceptionally high flow rates with low pressure drops

Oxidation-resistant materials provides longer service life in high temperature air and vent applications

Filter construction provides steam resistance at high temperatures

QUALITY STANDARDS

Quality Assurance

These products are manufactured in a facility which adheres to ISO 9001:2015 Practices. 100% Integrity testing. Part/Serial number are laser-etched and have 2D matrix code for easy tracking.

Bacterial Retention

Retention of 10^7 cfu/cm² Brevundimonas diminuta (ATCC® 19146) according to ASTM F838 for $\leq 0.2 \mu\text{m}$

TOC / Conductivity at 25°C

Autoclaved filter effluent meets the USP <643> for Total Organic Carbon and USP <645> for Water Conductivity per WFI requirements after a UPW flush of specified volume.

Particle Shedding

Autoclaved filter effluent meets the requirements in USP <788> for large volume parenterals.

Non-Fiber Releasing

Component materials meet the criteria for a "Non-fiber-releasing filter" as defined in 21 CFR 210.3 (b) (6)

Bacterial Endotoxin

Aqueous extraction of autoclaved filter contains < 0.25 EU/mL as determined by Limulus Amebocyte Lysate (LAL), USP <85>.

USP <88> Biological Toxicity

Meet the criteria of the USP <88> Biological Reactivity Test for Class VI-121°C plastics

Indirect Food Additive

All component materials meet the FDA Indirect Food Additive requirements cited in 21 CFR 177-182.

SPECIFICATIONS

Filter media

Hydrophobic PTFE membrane (Single Layer)

Support/Drainage

Polyphenylenesulfide (PPS)

Core/cage/end caps

High Temperature Polypropylene

Effective filtration area

0.68m² (7.3 ft²)/ Ø68-10 inch

O-rings

Silicone, EPDM, FKM, FEP/PFA encapsulated FKM, PTFE

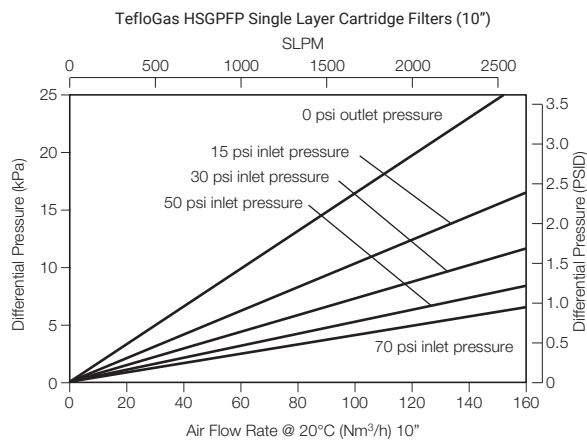


Typical Applications

- Autoclaves
- Fermented Inlet Air
- Aseptic Packaging/ Blow-fill Seal (BFS)
- Hot Water for Injection (WFI) Tank Vents
- Oxygen-rich Fermented Air

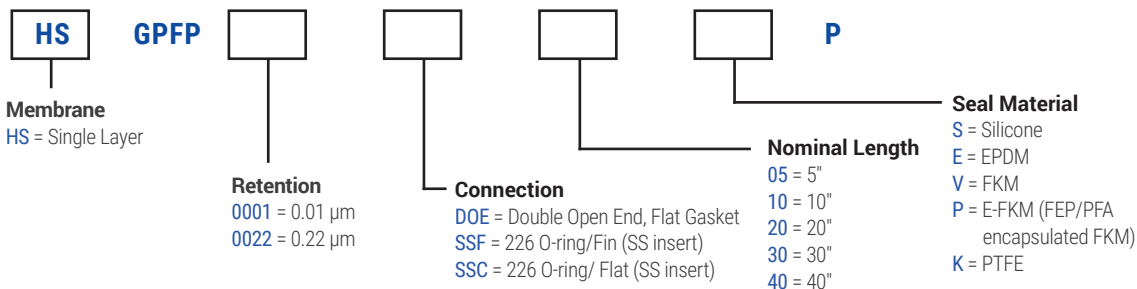
Typical Service Life in Continuous Flowing Air Service	Max Temp.	Service Life
	100°C (212°F)	12 months
	110°C (230°F)	6 months
	120°C (248°F)	2 months
O-ring internal insert	Internal stainless steel insert	
Cartridge diameter	68 mm (2.7 in.)	
Max. Operating pressure	0.69 MPa (6.9 bar, 100 psi) at 25°C; 0.40 MPa (4.0 bar, 58 psi) at 60°C; 0.24 MPa (2.4 bar, 35 psi) at 80°C	
Max. Differential pressure	Forward: 0.69 MPa (6.9 bar, 100 psi) at 25°C; 0.40 MPa (4.0 bar, 58 psi) at 60°C; 0.24 MPa (2.4 bar, 35 psi) at 80°C	
	Reverse: 0.3 MPa (3.0 bar, 44 psi) at 25°C; 0.1 MPa (1.0 bar, 15 psi) at 80°C	
Integrity test data	Bubble Point: ≥ 0.11 MPa (1.0 bar, 15 psi) wetted with 60%/40%IPA/Water, 0.01 μ m/0.2 μ m	
	Diffusion Flow: ≤ 16 ml/min/10" cartridge@80KPa (60%/40%IPA/Water), 0.01 μ m/0.2 μ m	
	Water Intrusion Test: ≤ 0.53 ml/min/10" cartridge @0.25MPa (2.5 bar, 36 psi), 0.01 μ m/0.2 μ m	
Steam sterilization	up to 100 forward cycles and 50 reverse cycles for 30 minutes at 145°C at Max. Differential Pressure of 0.3 bar (4.3 psi)	
Autoclave	up to 400 cycles for 30 minutes at 130°C	

FLOW RATES



ORDERING INFORMATION

EXAMPLE: **HSGPFP0001SSF10SP** = Single Layer PTFE, 0.01 μ m for gas, 226/Fin (SS insert), 10" filter with silicone seals



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CBBPP1040 Rev. 09272022
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