

BEVCLEAR® BW FILTER CARTRIDGES

Backwash Polypropylene Media Recommended for Filtration in Brewing Applications

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BACKWASH POLYPROPYLENE MEDIA FILTERS WITH HIGH PARTICLE HOLDING CAPACITY AND FLOW RATES, RECOMMENDED FOR FILTRATION IN BREWING APPLICATIONS

BevClear® Filter Cartridges are constructed of nanofiber media with support layers that allow maximum backwash cleaning efficiency. Characterized by its high particle holding capacity and flow rates, these filters are recommended for filtration in brewing applications.

| FEATURE | BENEFIT |
|------------------------|---|
| Fine nanofiber media | Special design ensures backwash cleaning, increasing filter lifetime |
| | Super fine nanofiber media provides high particle holding capacity and retention efficiency |
| | Provides defined porosity with high filtration area |
| Particle Shedding | Autoclaved filter effluent meet the USP <788> for large volume injections. |
| Non-Fiber Releasing | Component materials meet the criteria for a "Non-fiber-releasing filter" as defined in 21 CFR 210.3 (b) (6) |
| Indirect Food Additive | All component materials meet the FDA Indirect Food Additive requirements cited in 21 CFR 177–182, and EU framework regulation [1935/2004/EC]. |

SPECIFICATIONS

| Filter media | Polypropylene (Super Fine Nanofiber) | | | | |
|--|--|--|--|--|--|
| Support | Polypropylene (Nanofiber) | | | | |
| Cage/Core/End Caps | Polypropylene | | | | |
| O-ring internal support | PBT, Stainless Steel | | | | |
| 0-rings | Silicone, EPDM, FKM | | | | |
| Effective filtration area | 0.6m² (6.5 ft²)/ Ø71-10 inch; 0.37m² (4.0 ft²)/ Ø64-10 inch | | | | |
| Cartridge diameter | 71 mm (2.8 in.); 64 mm (2.5 in.) | | | | |
| Max. Operating temperature | 80°C | | | | |
| Max. Differential pressure | Forward: 0.50 MPa (5.0 bar, 73 psi) at 21°C; 0.20 MPa (2.0 bar, 29 psi) at 80°C | | | | |
| max. Differential pressure | Reverse: 0.20 MPa (2.0 bar, 29 psi) at 21°C | | | | |
| Steam sterilization (saturated steam) | up to 20 cycles for 30 minutes at 121°C at Max. Differential Pressure of 0.5 bar (5.0 psi) | | | | |
| Hot water sterilization | up to 100 cycles at 85°C/30 min. at Max. Differential Pressure for 2 bar (29 psi) | | | | |
| Cleaning solution | 2% NaOH Solution @ ≤65°C | | | | |



Typical Applications

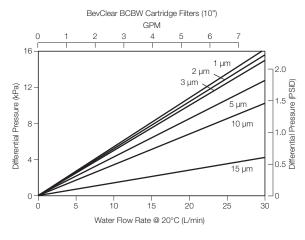
- Clarification
- Particle Removal
- Pasteurized Filtration
- Pre-Filtration
- Brewing
- Water

RECOMMENDED INSTRUCTIONS FOR REGENERATION AND STERILIZATION

The following steps should be performed after every filtration cycle:

| Step | Action | Cleaning Agent | Flow Direction | Flow Rate | Duration | |
|------|-----------------|---|-----------------------|--------------|-----------|--|
| 1. | Rinse | with clean, cold water. | Flow direction | normal | 10 min. | |
| 2. | Backflush | with cold, clean water | Opposite direction | 1.5 x normal | 5-10 min. | |
| 3. | Rinse hot water | with clean, hot water @ 80°C | Flow direction | normal | 5 min. | |
| 4. | Regenerate | with caustic solution that is free of particles (for example, 2% NaOH) @ 85°C | Flow direction | normal | 15 min. | |
| 5. | Sanitize | with hot acidic water (for example, 0.4% HNO₃) @ 80 - 85°C | Flow direction | normal | 60 min. | |

FLOW RATES

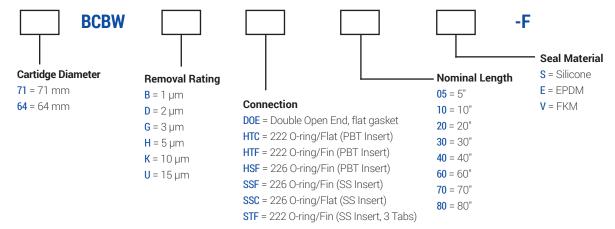


RETENTION

| | Micron rating at Specific Efficiencies & β Ratio | | | | | | | |
|------------|--|--------|--------|-----|-----|-----|--|--|
| β Ratio | 10000 | 5000 | 1000 | 100 | 20 | 10 | | |
| Efficiency | >99.99% | 99.98% | 99.90% | 99% | 95% | 90% | | |
| | Micron Size | | | | | | | |
| B (1µm) | 1.9 | 1.0 | 1.2 | 0.8 | 0.5 | 0.1 | | |
| D(2µm) | 2.2 | 2.0 | 1.9 | 1.2 | 0.9 | 0.5 | | |
| G(3µm) | 3.0 | 3.0 | 2.2 | 1.7 | 1.3 | 1.1 | | |
| H(5µm) | 5.0 | 5.0 | 3.4 | 2.7 | 2.0 | 1.7 | | |
| K(10µm) | 10 | 10 | 7.7 | 5.6 | 4.1 | 3.8 | | |
| | | | | | | | | |

ORDERING INFORMATION

EXAMPLE: 71BCBWBDOE10-F = 71 mm diameter, 1 µm, DOE, 10" filter with EPDM gaskets



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